

# HYDRAULIG

PUNCH KIT





- 1. Ensure all pressure has been released from the Hydraulic Punch Tool
  - a. Valve must be turned to the "OFF" position





2. Turn punch tool upside down and unscrew the handle





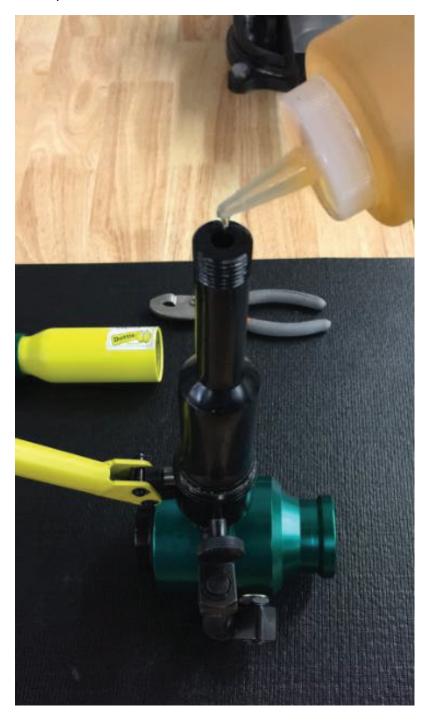
3. Twist and pull to remove cap







4. Top off with 15wt hydraulic oil





5. Reseal bladder and place handle back to its original position.







- 6. To purge any air left in the bladder
  - a. Turn valve to the "ON" position
  - b. Pump until maximized pressure has been reached
  - c. Release the pressure
  - d. Repeat 3 times and recheck oil level
  - e. Top off oil as needed